



NOTES:
1) MATERIAL: 2024-T3 ALUMINUM SHEET/PLATE, 0.500 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
REF DART M2024T3S.500
OR
6061-T6/T62 ALUMINUM SHEET/PLATE, 0.500 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.500
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 16.06 lbs

D4606-1 ENGINE MOUNT DRILLING TEMPLATE

PRELIMINARY ISSUE

12.02.10

A	NEW ISSUE		12.02.10
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4606	SHEET 1 OF 1
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	DRILLING TEMPLATE	NTS
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